



25/4, Street No.1, Near Street No.6,  
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## SHREE BALAJI CLOSURES

Mfg. & Exporters of: Lug Caps, Candle lids, Tins Crown Caps & Screw Neck Caps

### Certificate of Analysis for 82mm Lug Caps

| S.NO | Parameter                                    | Std Specification   |
|------|--|---|
| 1.   | Material Used                                | Electro Tin plate E-25  |
| 2.   | Material Thickness                           | 0.17mm + 0.01mm   |
| 3.   | Outside Diameter                             | 85.mm + 0.2mm   |
| 4.   | Inside Diameter                              | 81.4 + 0.2mm  |
| 5.   | Lug to Lug Dia                               | 78.5 + 0.2mm  |
| 6.   | Number Of Lugs                               | 6 nos / 90 degrees part of equal thickness                    |
| 7.   | Wt of cap with liner                         | 12.5 + 0.50gms  |
| 8.   | Weight of liner                              | 1.1 + 0.1gms  |
| 9.   | Vaccum                                       | Satisfactory  |
| 10.  | Laquer – external & internal                 | Should resist corrosion & scratch test (copper sulphate test) |
| 11.  | Lithography & colour                         | As per customer specs. & shade card                           |
| 12.  | Scratches on print                           | Minor(<2%)  |
| 13.  | Foreign deposit on pvc gasket/inside coating | Should be free from foreign deposit                           |

- 1.) Sheets Used: Electrolytic Tinplate
- a.) Internally decorated with protective Decorative system to suit agreed Products and process conditions.
  - b.) Externally coated with designs and Colours varnished to protect dec.
- 2.) Sealing Gasket: FDA approved based sealing compound. The Gasket is sufficient tough to withstand the temperature process and thermal shocks during processing and yet have softness to give perfect seal when twisted by rollers of capping machine.

FOR ISSUED:

Q. C DEPTT: